CLAIMS

What is claimed is:

 A method for exposing a blanket photoresist layer comprising: providing a substrate having formed thereover a photoresist layer; and

exposing within a single die region within the photoresist layer a minimum of two non-overlapping die sub-patterns while employing a minimum of two masks.

- 2. The method of claim 1 wherein the substrate is a semiconductor substrate.
- 3. The method of claim 1 wherein the substrate is a ceramic substrate.
- 4. The method of claim 1 wherein the blanket photoresist layer is formed of a positive photoresist material.
- 5. The method of claim 1 wherein the blanket photoresist layer is formed of a negative photoresist material.

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6. A method for exposing a photoresist layer comprising:

providing a substrate having formed thereover a photoresist layer; and

exposing within a single die region within the photoresist layer a minimum of two non-overlapping die sub-patterns while employing a minimum of two masks and two exposure conditions.

- 7. The method of claim 6 wherein the substrate is a semiconductor substrate.
- 8. The method of claim 6 wherein the substrate is a ceramic substrate.
- 9. The method of claim 6 wherein the photoresist layer is formed of a positive photoresist material.
- 10. The method of claim 6 wherein the photoresist layer is formed of a negative photoresist material.
- 11. The method of claim 6 wherein the exposure conditions include exposure energy.
- 12. The method of claim 6 wherein the exposure conditions include depth of focus.
- 13. The method of claim 6 wherein the exposure conditions include illumination.

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14. A method for forming a patterned layer comprising:

providing a substrate having formed thereover a target layer having formed thereover a photoresist layer;

exposing within a single die region within the photoresist layer a minimum of two non-overlapping die sub-patterns while employing a minimum of two masks, to form an exposed photoresist layer;

developing the exposed photoresist layer to form a patterned photoresist layer; and

processing the target layer to form a processed target layer while employing the patterned photoresist layer as a mask layer.

- 15. The method of claim 1 wherein the substrate is a semiconductor substrate.
- 16. The method of claim 1 wherein the substrate is a ceramic substrate.
- 17. The method of claim 1 wherein the blanket photoresist layer is formed of a positive photoresist material.
- 18. The method of claim 1 wherein the blanket photoresist layer is formed of a negative photoresist material.
- 19. The method of claim 1 wherein the exposing of the photoresist layer employing two masks also employs at least two separate exposure conditions.

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20. The method of claim 19 wherein the separate exposure conditions are selected from the group including exposure energy, depth of focus and illumination.